INSTALLATION GUIDE



SPRINTER NCV3/VS30 2500 LOWER SHOCK BRACKET KIT

General Information

The AO Double Shear Bracket Kit is designed to double the strength of the axle bump stop mount and lower factory shock mount . This kit will work with factory shocks, Agile tuned Fox shocks, and most other aftermarket shocks.

Read the instructions completely before starting the installation process.

10mm Socket Bolts

Parts Included

Part # AOR3330:

- (1) Driver Side Lower Double Shear Bracket
- (1) Pass. Side Lower Double Shear Bracket
- (2) 22mm x 40mm x 8mm ID Bolt Sleeve
- (2) 22mm x 12mm x 12mm ID Bolt Sleeve
- (2) 8mm x 75mm Bolts
- (4) 8mm Washers
- (4) 8mm Nyloc Nuts
- (4) 12mm x 80mm Bolts
- (8) 12mm Washers
- (4) 12mm Nyloc Nuts

Tools Needed

8mm Allen Wrench 13mm Socket/Wrench 17mm Socket/Wrench 18mm Socket/Wrench 19mm Socket/Wrench 21mm Socket /Wrench T55 Torx Socket/Wrench Red Loctite

- (4) 10mm x 65mm Socket Cap Bolts
- (2) 10mm Washers
- (2) 10mm Nyloc Nuts
- (4) 12mm Thick Washer



Driver Side



Lift and support vehicle as recommended by Mercedes and remove rear wheels.



Use a 21mm socket to remove the upper shock bolt. Use a 18mm socket/wrench to remove the lower shock bolt. Completely remove shock and set aside.



Use two 13mm wrenches to remove the parking brake cable bracket from the axle shock bracket.



Use a T55 torx socket/wrench to remove the bump stop extension block.



Use a T55 torx socket/wrench to remove the sway bar saddle bracket.



Remove the factory bump stop extension bracket.



Install the AO Double Shear Bracket as shown above. **Driver side shown above**



Line up the holes of the AO bracket with the holes of the axle shock bracket.



Install the supplied 8mm bolt, sleeve, and hardware to the upper bracket holes. Use this location to reattach the parking brake cable bracket making sure bracket tab indexes with tab hole.

Torque the 8mm bolt to 22-24 ft lbs



Install the supplied12mm bolt, sleeve, and hardware to the rear lower bracket holes. ** Torque the 12mm bolt to 72-74 ft lbs**



Reinstall sway bar saddle bracket using the factory hardware.

Use red Loctite and torque to 34-36 ft lbs



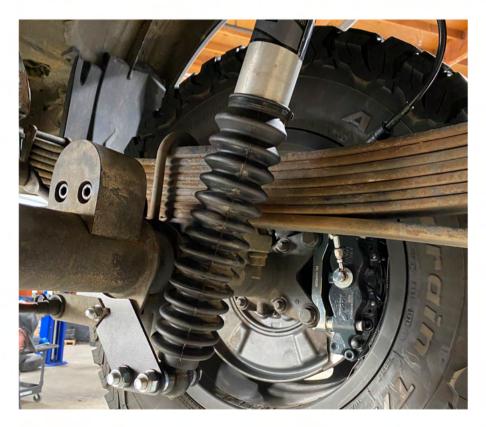
Use the supplied 10mm socket cap bolts, washers, and nyloc nuts to reinstall the factory bump stop extension.

** Torque to 34-36 ft lbs**





Use the supplied 12mm bolts, washers, and hardware to reattach the shock to the remaining lower bracket holes. **Torque to 72-74ft lbs**



Repeat the same procedure on the passenger side. Re-install wheels and torque lug nuts/bolts to the recommended wheel torque specs.