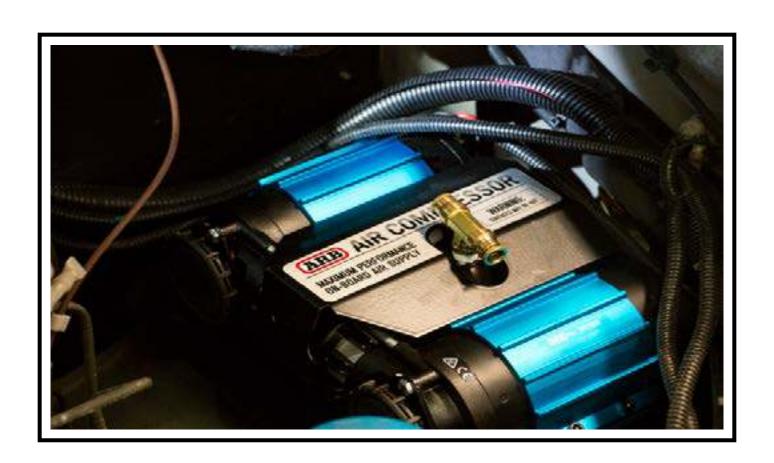


# ARB ON-BOARD AIR COMPRESSOR INSTALLATION GUIDE

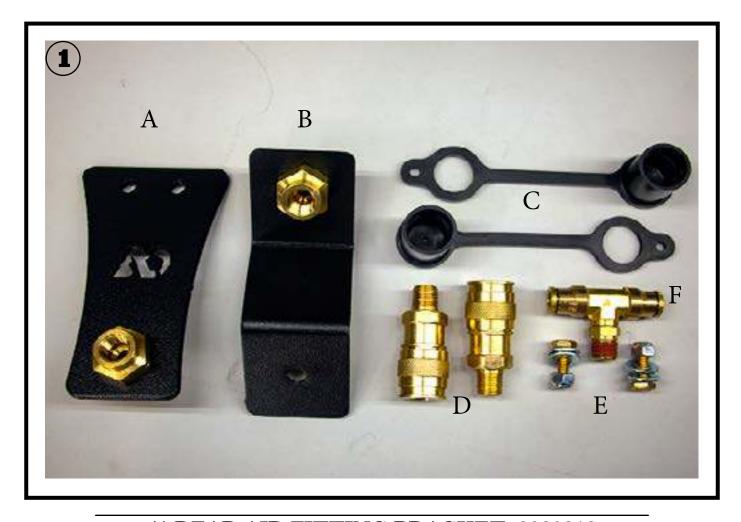


MPN: CKMTA12

### **COMPLETE PARTS LIST:**

REAR AIR FITTING BRACKET (8030218)
FRONT AIR FITTING BRACKET (8030219)
2 AIR COUPLER COVERS (809.C.C)
2 AIR COUPLERS (809.AMC.B)Z
1/4" HARDWARE
T-FITTING 1/4 NPT (AQ72-DOTS-6X4)
20' AIRLINE COIL W/ EURO CLIP-ON
CHUCK (6293D-USA)
DOT NYLON AIR LINE (806.38.BLK)

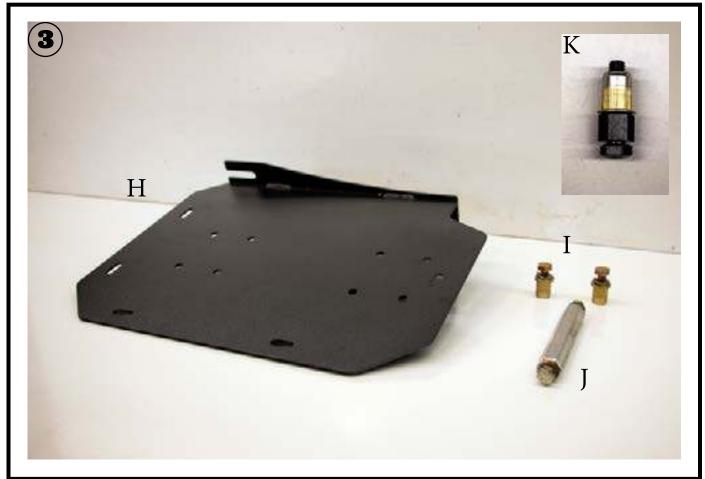
COMPRESSOR PLATE ( )
2 5/16-18" NUT-SERTS
STAND-OFF ANCHOR WITH BOLTS
NUT-SERT TOOL
SWITCH HARNESS
SWITCH HARNESS WEATHERPACK CONNECTOR
2 SPLICE CONNECTORS
COMPRESSOR HARNESS
COMPRESSOR HARNESS WEATHERPACK
CONNECTOR



- A) REAR AIR FITTING BRACKET- 8030218 B) FRONT AIR FITTING BRACKET- 8030219
  - C) AIR COUPLER COVER QTY. 2-809.C.C
    - D) AIR COUPLER QTY. 2-809.AMC.B
      - E) 1/4" HARDWARE
    - F) T-FITTING 1/4 NPT- AQ72-DOTS-6X4



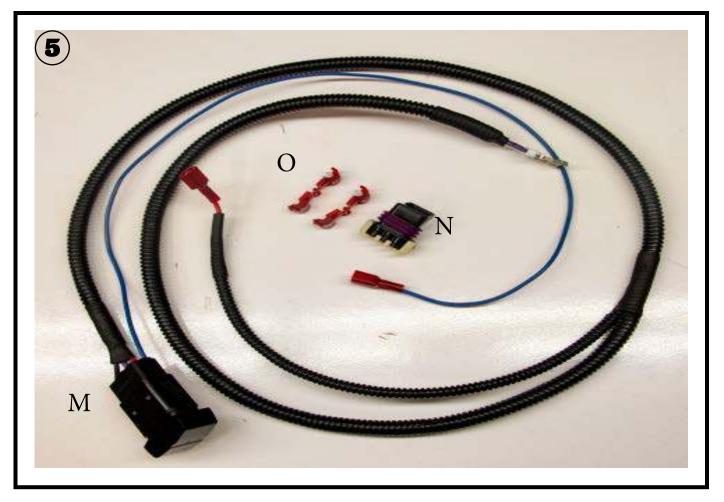
G) 20' AIRLINE COIL
ASSEMBLY WITH EURO
CLIP-ON CHUCK6293D-USA,
FEMLAE AIR
CONNECTOR



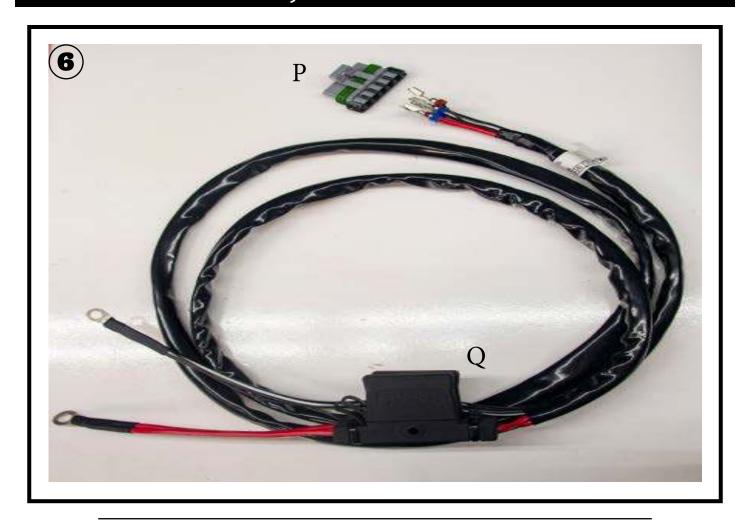
H) COMPRESSOR PLATEI) 5/16-18" NUT-SERTS QTY. 2
J) STAND-OFF ANCHOR WITH BOLTS
K) NUT-SERT TOOL



L) DOT NYLON AIR LINE- 806.38.BLK



M) SWITCH HARNESS
N) SWITCH HARNESS WEATHERPACK CONNECTOR
O) SPLICE CONNECTOR QTY. 2

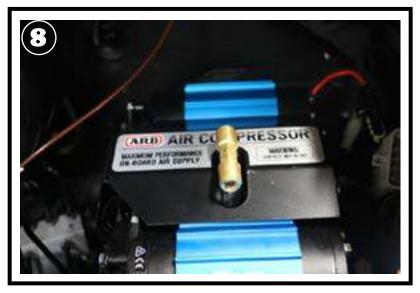


P) COMPRESSOR HARNESS
Q) COMPRESSOR HARNESS WEATHERPACK CONNECTOR

### **INSTALLING THE COMPRESSOR & PLATE**



MOUNT ARB
COMPRESSOR TO
AGILE OFF ROAD
PLATE USING ARB
SUPPLIED HARDWARE.
USE BLUE LOCTITE
WHEN ATTACHING
COMPRESSOR TO
PLATE.



APPLY TEFLON
TAPE TO SUPPLIED
T-FITTING THEN
INSTALL ON
COMPRESSOR OUTLET
PORT.



ON THE DRIVER'S SIDE INNER FENDER, DRILL OUT THE 2 EXISTING INNER FENDER HOLES USING 17/32" DRILL BIT (NOT SUPPLIED). USE A DRILL BIT STOP COLLAR TO AVOID DRILLING OUTER FENDER SKIN.

### **INSTALLING THE COMPRESSOR & PLATE**



USE SUPPLIED NUT-SERT TOOL TO INSTALL NUT-SERTS INTO INNER FENDER HOLES.



LOCATE STAND-OFF ANCHOR LOWER ATTACHMENT POINT.



INSTALL LOWER
STAND-OFF ANCHOR
USING SUPPLIED
HARDWARE.
USE BLUE LOCTITE.

### INSTALLING THE COMPRESSOR & PLATE



INSTALL PLATE AND COMPRESSOR USING SUPPLIED HARDWARE.







ASSEMBLE THE 2 SUPPLIED AIR FITTING BRACKET WITH AIR BULKHEAD FITTING.

### **CONNECTING THE AIR LINES**









APPLY TEFLON TAPE TO SUPPLIED AIR COUPLERS AND INSTALL ON TO BULK HEAD FITTING.



USING 13MM WRENCH REMOVE PASSENGER-SIDE FENDER BOLT, & INSTALL SUPPLIED BRACKET AND REPLACE 13MM BOLT.

### **CONNECTING THE AIR LINES**



NOTE: BRACKET SITS BELOW PLASTIC.

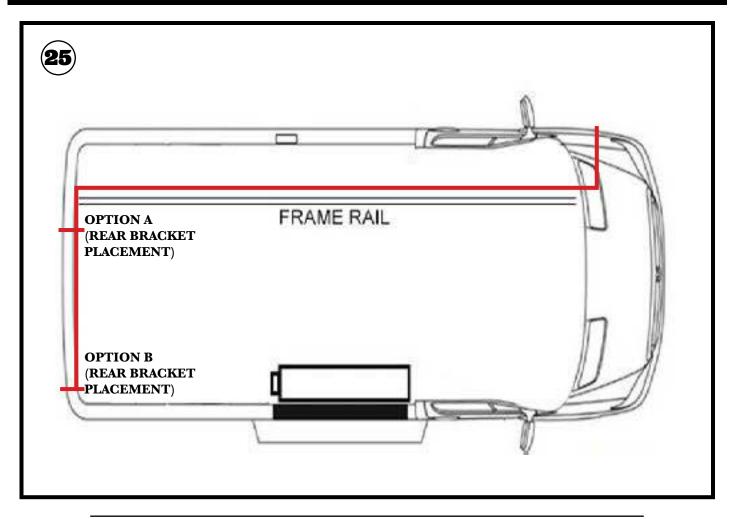


ATTACH REAR BRACKET
TO PINCH WELD
USING SUPPLIED BOLTS
(DRILLING REQUIRED).



ROUTE SUPPLIED 3/8"
LINE FROM
COMPRESSOR
T-FITTINGS TO FRONT
AND REAR AIRLINE
FITTING.

### **CONNECTING THE AIR LINES**



WHEN ROUTING SUPPLIED AIRLINE FROM REAR BRACKET TO COMPRESSOR. AVOID EXHAUST, SUSPENSION, AND DRIVELINE COMPONENTS. FOLLOW ROUTING DIAGRAM. AVOID SUSPENSION COMPONENTS AND EXHAUST.



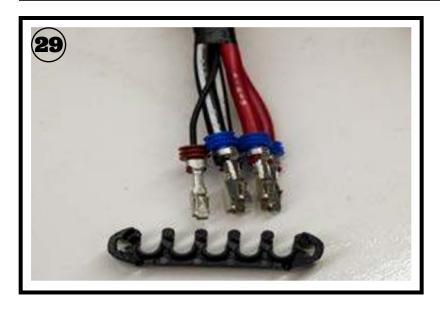
REMOVE LOWER DASH
PANEL BELOW HEAD
LIGHT SWITCH.



REMOVE 1 SPARE SWITCH COVER.



INSTALL SUPPLIED
SWITCH/SWITCH
HARNESS INTO SPARE
SWITCH LOCATION &
ROUTE WIRES TO
EXISTING UPPER FIRE
WALL PASSTHROUGH
HOLE.



COMPRESSOR POWER
HARNESS & SWITCH
HARNESS ARE SHIPPED
WITHOUT WEATHERPACK
CONNECTORS TO
ALLOW EASY INSTALLATION
THROUGH FIREWALL. REFER
TO PHOTOS #41 & #42 FOR
REASSEMBLY.PICTURED IS
COMPRESSOR POWER SUPPLY
HARNESS WITHOUT
WEATHERPACK.



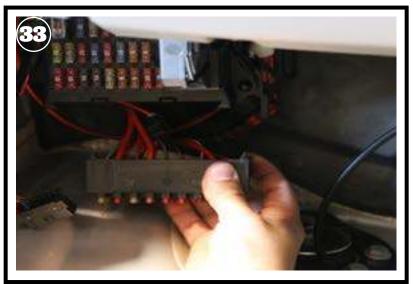
LOCATE UPPER AUXILIARY FIREWALL PASSTHROUGH.



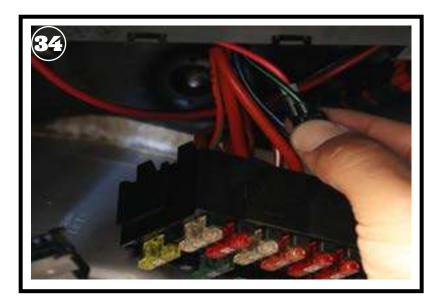
FROM THE INSIDE OF CAB, PUSH THROUGH APPROXIMATELY 18-20" OF BOTH HARNESS.



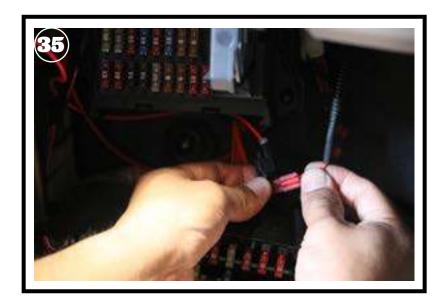
CUT FACTORY
GROMMET, INSERT
BOTH HARNESSES,
RE-INSTALL GROMMET.



REMOVE LOWER FUSE BLOCK TO LOCATE BLACK/GREEN KEYED 12V POWER SOURCE.



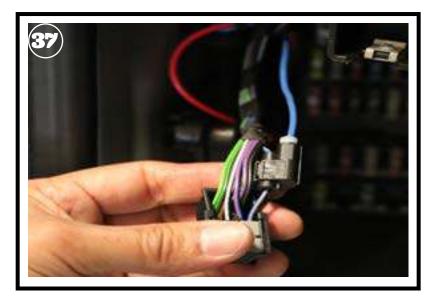
ATTACH SUPPLIED
SPLICE WIRE
CONNECTOR TO
BLACK/GREEN WIRES.



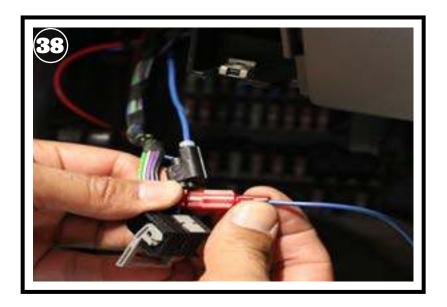
CONNECT RED WIRE TERMINAL TO TAP OF 12V KEY POWER WIRE.



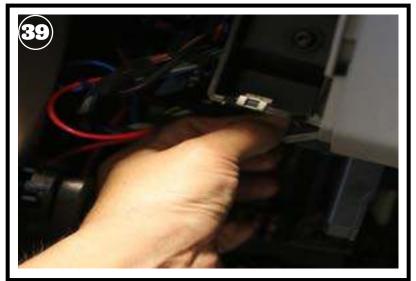
RE-INSTALL LOWER FUSE BLOCK.



DISCONNECT ECU
HARNESS. ATTACH
SUPPLIED WIRE SPLICE
CONNECTOR T-TAP TO
BLUE/GREY
ILLUMINATION.



CONNECT BLUE WIRE
TERMINAL TO T-TAP
OF BLUE/GREY
ILLUMINATION WIRE.



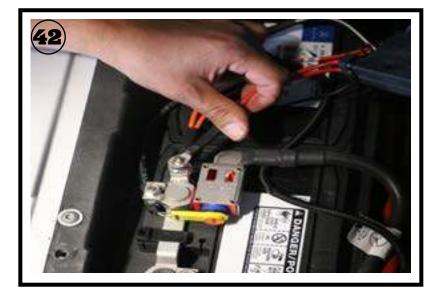
RECONNECT ECU HARNESS.



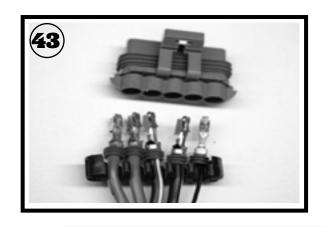
ROUTE POWER SUPPLY
HARNESS TO BATTERY
BOX. HARNESS SHOULD
BE ROUTED BEHIND
ACCELERATOR PEDAL
AND UNDER DRIVER-SIDE
FLOOR MAT. AVOID
INTERFERING WITH
ACCELERATOR PEDAL
OPERATION.

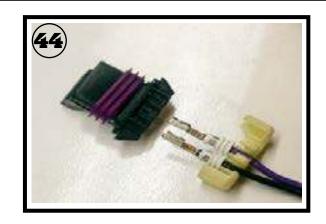


CONNECT BLACK
GROUND WIRES TO
NEGATIVE BATTERY
TERMINAL.



CONNECT RED POWER WIRES TO POSITIVE BATTERY TERMINAL USING SUPPLIED NUT.





COMPRESSOR POWER HARNESS IS SHIPPED WITH CONNECTOR PLUG REMOVED TO FACILITE INSTALLATION. CONNECTOR PLUG MUST BE REINSTALLED AS ILLUSTRATED TO AVOID DAMAGE TO COMPRESSOR AND/OR FIRE HAZARD. SWITCH HARNESS IS SHIPPED WITH CONNECTOR PLUG REMOVED. CONNECT POWER AND SWITCH HARNESS TO CORRESPONDING COMPRESSOR TERMINAL.

COMPRESSOR WILL ONLY OPERATE WHEN IGNITION IS IN THE "ON" POSITION. TEST COMPRESSOR AND LISTEN FOR LEAKS.